

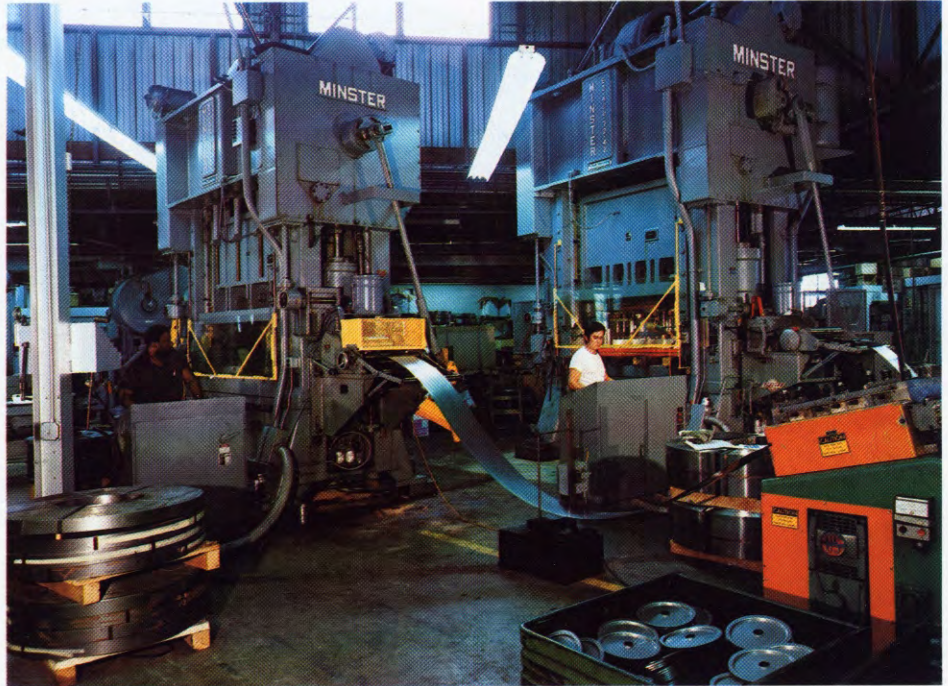
KARR Manufacturing Co. Adds Five New Minster Presses as Production Stamping Volume Grows

When "Minster Impressions" first visited Karr Manufacturing Co, Schiller Park, Illinois, in early 1975, the contract stamper and builder of sophisticated progressive dies had eleven Minster presses of various sizes, from 32 ton B1's to an E2-200. They were producing high precision parts for the automotive, aerospace, appliance and communications industries.

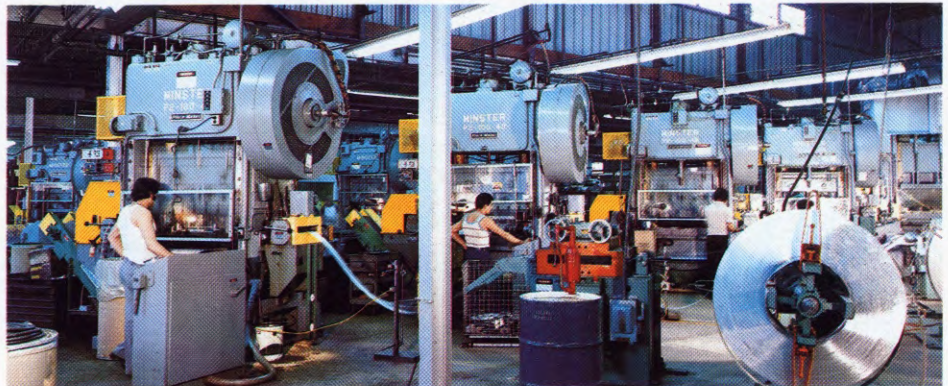
Since that time this firm has experienced a rapid rate of growth. Their plant near Chicago's O'Hare Field has been renovated and expanded. The high speed production rates of their Minster presses and the extreme precision and uniform quality of the parts they produce has brought in new business. As a result Karr Manufacturing has installed two new Minster P2-100's and added a P2-60 Piece-Maker high speed press. Their 200 ton E2 HeviStamper has been joined by a new 400 ton E2.

On our second visit to Karr Manufacturing Co. this Spring, Les Borris, Vice-President, Engineering, told us, "Before we bought the E2-400, the dealer salesman and the people at Minster went to a great deal of effort in helping us 'spec out' the press. Based on the questions they asked and the suggestions they made, I was very sure that I was getting exactly what I needed."

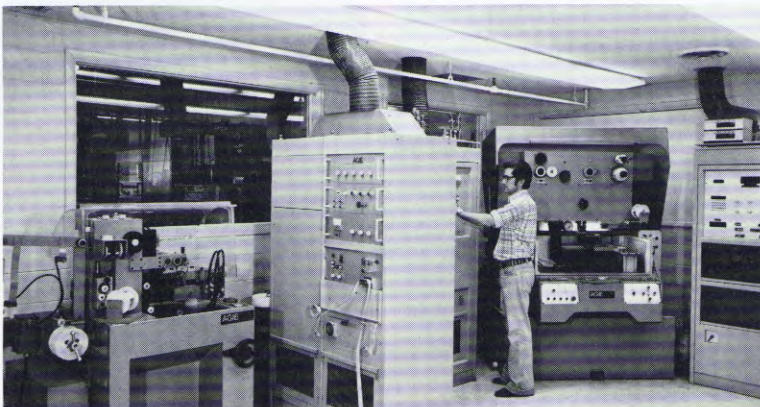
Three years ago Karr was making part runs of 100,000 to 500,000 pieces. Today they regularly produce several million parts per run. It's a case of a very competent company insisting on the very best equipment. There's no way that combination can be beat.



E2-400 and E2-200 HeviStamper's.



Line-up of Minster Piece-Maker® presses producing millions of close tolerance parts.



Karr's tape-controlled traveling wire EDM machine is used to cut die components from steel or carbide to tolerances of .0002" in the tool-making department.



New Minster E2-400 HeviStamper press being installed.