



MMC SX2 & SX2-G SERIES

STRAIGHTSIDE TIE ROD & UNITIZED FRAME PRESSES
160-1,200 METRIC TONS



Material Forming Solutions

AFFORDABLE QUALITY WITH MINSTER'S
INDUSTRY-LEADING SERVICE AND SUPPORT

MMC PRESSES INTRODUCING MMC PRESSES

The Minster Machine Company, which has been in operation since 1896, has achieved legendary status amongst press users worldwide by providing innovative solutions backed with unmatched service and support for the life of the machine.

As a member of the Nidec Group of Companies (180+ companies as of April, 2012), Minster has the financial and technical strength of a 9-billion dollar manufacturing powerhouse behind it to ensure ongoing innovation, growth and stability well into the future.

As a result of our continuing efforts to bring affordable quality and high performance to our customers, Minster has teamed with one of our strategic partners, Ningbo CFG Machinery

(located in the port city of Ningbo, China), to introduce the new “MMC Presses” brand. With decades of experience building a wide range of presses, management has not only invested in the facilities infrastructure necessary to be a leading producer of metal stamping presses, but has also assembled a dedicated and innovative team of associates with the skills necessary to provide metal stampers with high quality, reliable, and affordable mechanical presses up to 1,200 tons capacity.

We invite you to compare the quality, support, and value of MMC Presses to the competition.

Select models of MMC straightside presses are in stock for immediate delivery. Fast delivery is available on special orders.



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MMC PRESSES QUALITY FEATURES

All MMC Presses have been engineered to provide high levels of performance, functionality, and reliable operation under demanding conditions. Some of the many features of the MMC line of straightside machines include:

- Wintriss WPC2000 / SmartPAC 2 clutch and automation controls provides safe and simple operation, while allowing expansion with a wide range of additional features as required. (AutoSetPAC tonnage monitor, DieProPAC 8-input die protection and ProCamPAC 8 channel programmable limit switch modules are standard.)
- Built to meet or exceed JIS Class 1 accuracy standards.
- Rigid, fabricated steel frame helps to maintain better minimizing deflection. (Standard bed deflection is 1/8,000 mm or .0015" / ft.)
- Precision-machined gears, forged steel crankshafts and other drive train components are designed for smooth power transmission, quiet operation, and long life.
- Ross brand dual air valves meet all safety requirements, and are easily serviceable if required.
- Electrical components are name-brand, and readily sourced locally.

- Yaskawa variable frequency drive allows fine-tuning the press speed to best suit the application.
- Variety of clutches available, including pneumatically operated friction, hydraulically operated friction, and wet type – suited to application .
- Low-inertia air actuated wet clutch & brake is responsive and long-lasting.
- Powered die height adjustment in .1 mm/.004" increments provides fast, accurate tooling setups.
- Cast connection rod and fabricated slide with 8-point gibs and bronze liners for maximum accuracy.
- Fast-acting hydraulic overload protection system helps to prevent damage due to tonnage overload.
- Automatic monitored recirculating oil lubrication system helps to increase the life of bearings and slide ways.
- T-slotted slide face and bolster helps to provide easier clamping of tooling.
- Leveling mounts help dampen vibration and increase tooling life by helping maintain slide-to-bolster parallelism.

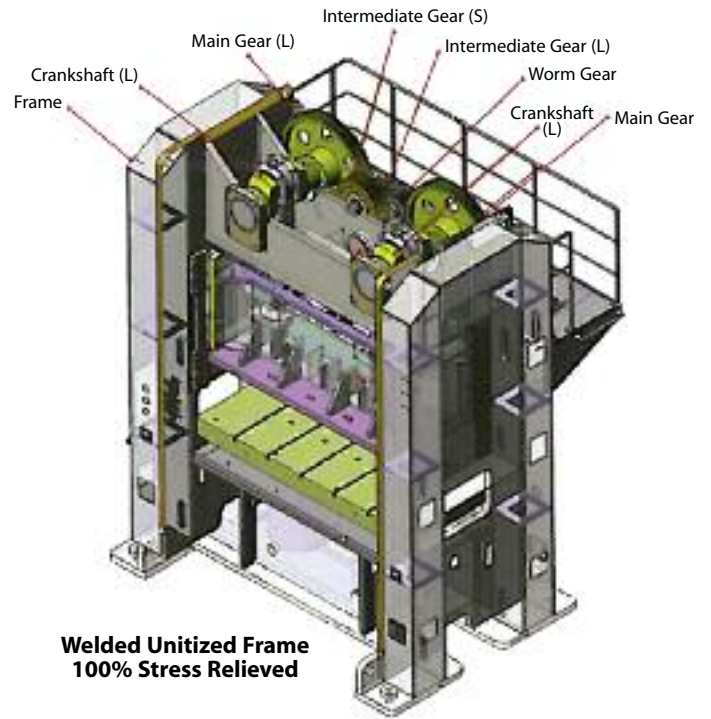
Comprehensive 3-2-1 Warranty Protects Your Purchase and Helps Reduce the Cost of Overall Ownership.

**AVAILABLE WITH LINK MOTION AND IN A WIDE RANGE OF BOLSTER SIZES TO SUIT MANY APPLICATIONS.
CONTACT MINSTER OR YOUR LOCAL REPRESENTATIVE FOR MORE INFORMATION**

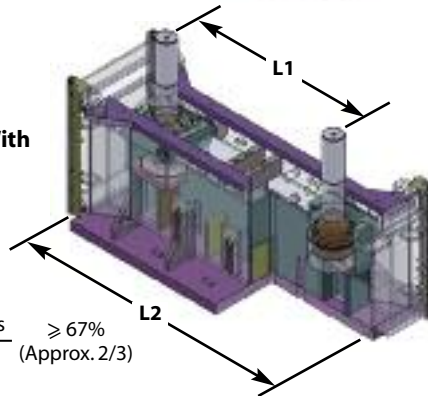


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MMC PRESSES 160 THRU 800 TON SX2-G PRESSES



8-Point Slide Guideway With Bronze Alloy Lining



$$\frac{L1 = \text{Distance Between Points}}{L2 = \text{Slide Plate Length}} \geq 67\% \text{ (Approx. 2/3)}$$



Air-Actuated Wet Clutch (Built Into Flywheel)

SX2-G SERIES SINGLE ACTION, DOUBLE CRANK, 2-POINT, MECHANICAL UNITIZED FRAME PRESSES																	
Model		SX2-1600G		SX2-2000G		SX2-2500G		SX2-3000G		SX2-4000G		SX2-5000G		SX2-6300G		SX2-8000G	
Capacity	kN	1600		2000		2500		3000		4000		5000		6300		8000	
Stroke Length	mm	180	130	250	150	280	150	300	150	300	150	300	150	300	150	300	150
Strokes Per Minute		30-55	40-85	20-50	35-70	20-40	30-60	20-40	30-60	20-40	30-60	20-40	30-60	20-40	30-60	20-40	30-60
Rated Tonnage Pt.	mm	6	33	6	3	7	3	7	3	7	3	9	4	9	4	10	5
Shutheight (SDAU)	mm	450	400	500	400	500	400	500	400	500	400	550	400	600	450	600	450
Slide Adjustment	mm	100		120		120		120		120		150		150		150	
Slide/Bolster Area (R-L x F-B)	1	1600 x 750		1600 x 750		1800 x 900		2100 x 1000		2100 x 1000		2100 x 1000		2100 x 1000		2100 x 1000	
	2	1800 x 750		1800 x 750		2100 x 900		2400 x 1000		2400 x 1000		2500 x 1000		2500 x 1200		2500 x 1200	
	3	2100 x 750		2100 x 940		2400 x 1000		2800 x 1000		2800 x 1000		2800 x 1000		3000 x 1200		3000 x 1200	
	4	2400 x 940		2400 x 940		2800 x 1200		3100 x 1000		3100 x 1000		3100 x 1000		3400 x 1200		3400 x 1200	

All specifications are subject to change without notice. If you have critical dimensions that must be maintained, please confirm before ordering.

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MMC PRESSES

400 THRU 1200 TON SX2, SE2 & SE4 PRESSES



SX2-SERIES STRAIGHTSIDE, DOUBLE CRANK, MECHANICAL TIE-ROD PRESSES

Model		SX2-4000		SX2-5000		SX2-6000		SX2-8000		SX2-10000	
Type		L	H	L	H	L	H	L	H	L	H
Capacity	kN	4000		5000		6000		8000		10,000	
Stroke Length	mm	300	200	300	200	400	200	400	200	400	200
S.P.M.	Fixed	22	—	20	—	20	—	20	—	20	—
	Variable	20-40	30-60	20-40	30-60	20-40	25-50	10-30	25-35	10-30	25-35
Rated Tonnage Pt.	mm	7	4	9	4.5	9	5	13	6.5	13	6.5
Shutheight (SDAU)	mm	600		700		700		700		700	
Slide Adjustment	mm	250		250		250		250		250	
Slide/Bolster Area (R-L x F-B)	1	2500 x 1200		3100 x 1400		3100 x 1400		3700 x 1550		3700 x 1550	
	2	3100 x 1400		3400 x 1400		3400 x 1400		4000 x 1550		4000 x 1550	
	3	3400 x 1400		3700 x 1550		3700 x 1550		4600 x 1700		4600 x 1700	

SE2-SERIES SINGLE ACTION, ECCENTRIC GEAR, 2-POINT, MECHANICAL TIE-ROD PRESSES

Model		SE2-2500	SE2-3000	SE2-4000	SE2-5000	SE2-5000	SE2-6000	SE2-6000	SE2-8000	SE2-10000	SE2-12000
Capacity	kN	2500	3000	4000	5000	5000	6000	6000	8000	10,000	12,000
Stroke Length	mm	400	400	500	500	250	250	500	500	500	500
Strokes Per Minute		10-20	10-20	10-20	10-20	20-40	20-40	10-20	10-20	10-20	10-20
Rated Tonnage Pt.	mm	10	10	13	13	6	6	13	13	13	13
Shutheight (SDAU)	mm	800	800	900	900	800	800	1000	1000	1000	1000
Slide Adjustment	mm	300	300	400	400	400	400	400	400	400	400
Slide/Bolster Area (R-L x F-B)	1	2500 x 1300		2500 x 1400		2500 x 1400		3000 x 1500		3000 x 1600	
	2	2800 x 1300		2800 x 1500		2800 x 1500		3000 x 1500		3400 x 1600	
	3	3000 x 1300		3000 x 1500		3000 x 1500		3600 x 1500		3800 x 1600	

SE4-SERIES SINGLE ACTION, ECCENTRIC GEAR, 4-POINT, MECHANICAL TIE-ROD PRESSES

Model		SE4-4000	SE4-5000	SE4-6300	SE4-6300	SE4-8000	SE4-8000	SE4-10,000
Capacity	kN	4000	5000	6300	6300	8000	8000	10,000
Stroke Length	mm	500	500	600	250	250	800	800
Strokes Per Minute		10-20	10-20	10-20	20-60	20-60	10-18	10-18
Rated Tonnage Pt.	mm	13	13	13	6	10	13	13
Shutheight (SDAU)	mm	1100	1100	1100	1000	1000	1300	1300
Slide Adjustment	mm	500	500	500	400	400	600	600
Slide/Bolster Area (R-L x F-B)	1	3000 x 2000		3500 x 2000		4000 x 2000		4000 x 2200
	2	3500 x 2000		4000 x 2200		4500 x 2200		4600 x 2500
	3	4000 x 2000		4600 x 2200		5000 x 2500		5000 x 2500

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TAKE ADVANTAGE OF THE LATEST PRESS TECHNOLOGIES

INCREASE:

- MACHINE UPTIME
- TOTAL PARTS OUTPUT
- OPERATOR SAFETY
- PART QUALITY & CONSISTENCY

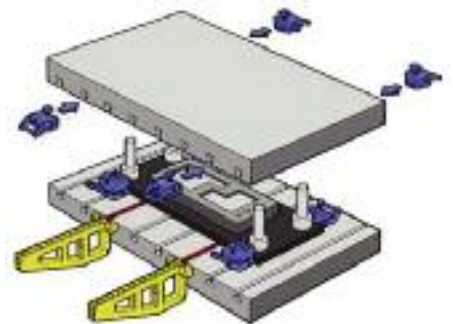
REDUCE:

- SET-UP & JOB CHANGEOVER TIME
- LABOR COSTS
- TOOLING MAINTENANCE AND REPAIR COST

FOLLOWING ARE EXAMPLES OF THE FULL RANGE OF PRODUCTION AND SAFETY-ENHANCING PRODUCTS FROM MINSTER AND OUR QUALITY SUPPLY PARTNERS.



PRESS-TO-PRESS & STANDARD TRANSFERS



QUICK DIE CHANGE COMPONENTS



SERVO ROLL & ZIG-ZAG FEEDS



PULL-THROUGH & POWERED STRAIGHTENERS



MMC PRESSES
MAXIMIZE PRODUCTIVITY



PALLET DECOILERS



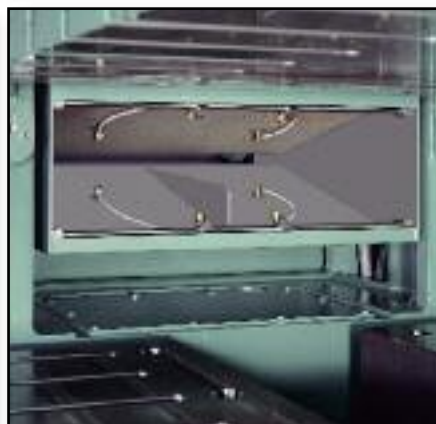
STOCK REELS



**COMBINATION
REEL/STRAIGHTENER/FEED**



STOCK & TOOLING LUBRICATION SYSTEMS



CONVEYORS



PROCESS AUTOMATION, MONITORING & SAFEGUARDING (MANY BRANDS AVAILABLE)

WHATEVER YOUR APPLICATION, MINSTER KNOWS HOW TO HELP YOU GET THE MOST OUT OF YOUR PRESS. LET US BE YOUR GO-TO SOURCE FOR AUXILIARY EQUIPMENT DONE RIGHT.

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Before You Invest in New Material Forming Technology, You're Invited to Visit Our Manufacturing, Training, Research, Parts and Service Facilities to See How "Minster Quality" is Built Into All of Our Products and Services.



A Century of Heritage Pressed Into a Lifetime of Quality

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