



Littell "Production Master" Servo Feed Line

Nidec Press & Automation Stock #100256FL

Specifications:

Coil weight capacity: 3,000 Lbs. (1350 kg)
 Coil width capacity: 12.00 in. (304 mm)
 Stock thickness capacity: 0.156 in. (3.8 mm)
 Expansion range: 15.00 - 20 in. (381 mm – 508 mm)
 Coil OD capacity: 60 in. (1524 mm)

Equipped With:



Production Master Servo Roll Feed Model No. PM-13.5

- Three inch diameter upper and lower feed rolls
- Air operated upper roll pilot and lift
- Adjustable entry edge guides
- Entry cascade loop support rollers
- Press mounted
- Existing Indramat AC Servo control system
- Free standing control console

Double End Coil Reel Model No. 3000

- Three leaf mandrel
- Adjustable coil keeper arms
- Manual expansion
- Air brakes mounted on main spindle
- Adjustable tensioning Foot pedal release for arbor rotation



Powered Coil Straightener Model No. PM-12FS

- Entry and exit pinch roll
- Air operated upper pinch roll adjustments
- Seven straightening rolls x 3" diameter
- Individual upper straightening roll adjustments
- Quick release stock width edge guides
- Entrance trap rollers
- Coil hold down arm with end wheel Exit cascade loop support rollers
- Sloped front operators push button console
- Variable speed drive
- Fused disconnect
- Jog forward and reverse, Emergency stop button, Auto / run cycle
- Loop control

Price, Cleaned, Painted, & Cycled: Price On Request

Contact:

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