



Used CHS Automation “Space Saver” Coil Feed Line

New 2013

Nidec Press & Automation Stock #100327FL



Photo of actual machine

Specifications:

- 20,000 lbs. Coil capacity (9072 kg)
- 54.00 in. Maximum Material Width (1372 mm)
- 0.100 in. Stock Thickness @ 54.00 in. Width (2.5 mm @ 1372 mm)
- 0.187 in. Stock Thickness @ 18.00 in. Width (4.75 mm @ 457 mm)
- 20.00 – 24.00 in. ID Expansion Range (508 mm – 610 mm)
- 72.00 in. Maximum Coil OD (1829 mm)

Price, Ex Works: Price On Request

Contact:

Richard S. Ruck, Used Equipment Manager
860-919-5436 • rich.ruck@minster.com

Nidec Press & Automation

240 West Fifth Street
Minster, OH 45865
419-628-2331 • www.nidecpa.com



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Combination Servo Roll Feed – Straightener

- Model # DRFS-55
- 5.00 in Full width feed rolls (127 mm)
 - Matte Chrome Finish
- Air operated upper roll adjustment/pilot release
 - Dual cylinder
- Centralized lubrication points
- Roller stock width edge guides
 - Individual or unison upper roll adjustment
- Cabinet base mounted w/H.D. pas line adjustment
- Motorized pass line adjustment
- Solenoid controlled pilot release
- Air pressure regulators flush mounted in cabinet
- Heavy duty gearbox drive train
- Seven straightening rolls x 4.00" diameter
- Piloting upper straightener roll bank
- Hi lift "alligator design" upper straightener roll bank lift
- Individual upper straightening roll adjustments
- Motorized pinch roll for stock threading with air operated clutch
- Air operated upper pinch roll adjustment
- Cascade loop support rollers
- Stock width reference scale
- **INDRAMAT** AC servo drive and controls
- Job memory, batch counting,
- Free standing sloped front control console
- Remote pendant control for jog forward and reverse
- Fused disconnect
- 480 Volt

Coil Reel

- Model # DR200-54
- Three leaf mandrel
- Hydraulic mandrel expansion
- Motorized coil guide station
- Motorized variable speed payout
- "Space saver loop control system"

Traveling Coil Load Car

- Model No. LC-200
- Coil car track
- Powered lift and travel
- Narrow coil supports
- Free standing coil hold down station
- Hold down arm with motorized end wheel
- Stock threading table
- Stock peeler extension

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