



Rebuilt Minster E2-300-84 Straight Side Press

New 1976 – To be rebuilt
NPA Stock #100325P – s/n 22051



Photo of similar machine

Press Specifications:

- 300 U.S. Tons Capacity (2669 kN)
- 1.50 in. Stroke (38 mm)*
- 3.00 in. Slide Adjustment (76 mm)
- 23.50 in. Shutheight, SDAU, on Bed (597 mm)*
- 84.00 x 32.00 in. Slide Area (2134 mm x 813 mm)
- 84.00 x 44.00 in. Bed Area (2134 mm x 1118 mm)
- 74.00 x 14.00 in. Bed Opening (1880 mm x 356 mm)
- 84.00 in. Between Gibs (2134 mm)
- 19.00 in. Upright Opening (483 mm)
- 60.00 in. Floor to Top of Bed (1524 mm)
- 100 - 300 SPM
- 50 HP Drive Motor
- Incoming Voltage as required*
- 80,000 lbs. Approx. Weight, Press Only (36,000 kg)

* changeable at rebuild

Equipped With:

- Flywheel Type, Left Hand Drive, Extension on RH side
- Minster Combination Air Clutch & Brake
- Air Operated Flywheel Brake, electrically interlocked
- Recirculating Lubrication System
- Long Barrel Manual Shutheight Adjustment
- Variable Frequency Drive
- Double Lockup
- Minster Production Management Control
 - 18" Color Touch Screen
 - 16 Pole PLC
 - 200 Tool Storage Capacity
 - Production Counters
 - PMC 4 Channel Load Monitor
 - PMC 16 Channel Load Monitor

Note: All specifications contained herein are as the machine was originally manufactured and are subject to change at time of inspection.

Price, Ex Works, OH: Price On Request

Contact:

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Nidec Press & Automation

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Electrical Control

Main Control Pedestal

Includes:

- MINSTER Ergonomically Designed Pedestal Enclosure
- Paint Color – Standard Minster Color Choice
- Main Fused Disconnect Switch
- Drive, Lubrication, and Slide Adjust Motor Starters and Fuses for 480-3-60V
- VFD 40 HP 480V Motor
- Supply voltage 480/3/60
- Production Management Control (PMC) System
- English Language Operator Interface Screen
- Operator Controls Located on Pedestal Top Include:
 - Clutch Function Selector Switch for Inch, Set-Up, and Continuous Operation
 - Power: Off/On Locking Selector Switch
 - Function Enable Light
 - PMC Supervisory Control Selector Switch
 - Two Guarded Run buttons
 - Continuous Arm & Ready Illuminated Button
 - Inch Control Buttons
 - Top Stop Button
 - Stop Control Button
 - Master Stop Button
- (2) Die Safety Block Receptacles to be mounted on side of cabinet.

Press Mounted Components

To be furnished new by Minster to include (4) Stop Control Buttons, and (2) safeguarding interlock connections.

Locations

L.H. Front Upright

Following components to be located on L.H. Front Upright includes:

- (1) Stop Control Button

Locations (cont'd)

R.H. Front Upright

Following components to be located on R.H. Front Upright:

- (1) Stop Control Button
- (1) Safeguard interlock connection

R.H. Rear Upright

Following components to be located on R.H. Rear Upright:

- (1) Stop Control Button

L.H. Rear Upright

Following components to be located on L.H. Rear Upright:

- (1) Stop Control Button
- (1) Safeguard interlock connection

Resolver/Limit Switch

The Minster PMC control and the included Programmable Limit Switch board requires an AMCI resolver to complete the programmable limit switch system.

- (1) AMCI Resolver
- (1) Resolver Cable
- (1) Resolver Mounting Bracket and Drive Assembly

Clutch Valve

A new dual clutch valve will be supplied to include valve detector switches.

VFD Controls

Includes a (Press Duty) variable frequency motor, an ABB variable frequency drive control mounted in a NEMA enclosure, high speed fuses with holders, shielded motor cable, ground bushing, control cable, relay, suppressor and labels.



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Minster Production Management Control (PMC)

Production Management Control (PMC) Operator's Interface.

Includes the Following Features:

- 18" Color Touch Screen
- Allen Bradley CompactLogix PLC
- 16-Pole Programmable Limit Switch
- Brake Monitor/Press Stopping Time Readout
- 200 Tool Storage Capacity with 24-Digit Alpha Numeric I.D. Codes
- System Prompts and Diagnostic Messages
- Lube Pump On/Off Indicator
- Slide Adjust Up/Down Control
- Motor Start/Stop Control
- Motor Speed Control
- Motor Speed and Load Display
- Dual Clutch Valve Monitor
- Stock Lubricator Interface Output
- Blowoff Valve Interface Output
- Auxiliary output interface for secondary control elements (2nd blowoff, lubricator, diverter tables, etc.)
- Production Counters - Totalizers/Preset/Batch
- Maintenance Reminders - Activated by Predetermined Hours or Clutch Engagements, or Number of Parts Made
- Press Lifetime Production Record:
Hours/Cycles/Clutch Engagements
- Relay Based Primary Machine Control

Die Protection module features sixteen (16) independent, high-speed inputs which can detect event changes within 1 degree at speeds up to 1800 SPM. Protects your press and tool investment by greatly reducing or eliminating costly die crashes. AutoTune die protection comes standard with the Die Protection option, and allows for automatic setup of sensor parameters. Provides actual position of sensor turn-on and off, and compensates for process variation as the job is run.

Load Monitor displays press tonnage at designated press uprights and allows for tonnage alarm settings. Provides trend analysis enabling improved quality through part-to-part tonnage monitoring. Also maintains a history of peak overloads and records maximum tonnages for all channels.



Photo of similar device