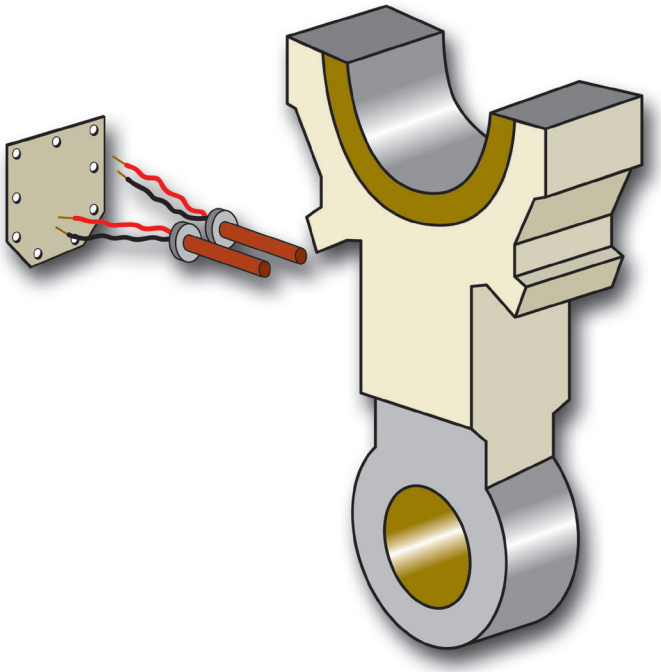
MINSTER

CONTRACT PRESS UPGRADES

Piston and Connection Heaters

Ref. Part No. 1218-193

When a press is initially started, it will begin to warm the structure. Until the connections and/or pistons reach a stable operating temperature, the shutheight may vary. By preheating the connections and/or pistons to operating temperature, any changes in shutheight can be minimized.



Benefits:

- Helps to limit loss of shutheight due to thermal elongation of the connections and pistons after the press has been running.
- Can be used to maintain the connection temperature whenever the press has been shut down for short periods of time.
- Eliminates scrap by allowing the press to run quality parts immediately rather than waiting for the press to reach the correct thermal level.

Package Includes:

- (2) Cartridge-type heaters per connection or piston.
- Electrical control box
- Connection re-machine print
- Wiring diagram

Press Lines:

- Most Minster press lines